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TITLE: AUTOMATIC **BRANCH PIPE** WELDING DEVICE  
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ABSTRACT:

PURPOSE: To provide an automatic **branch pipe** welding device wherein the **weld** line formed by a **branch pipe** and a main **pipe** which are intercrossed in a horizontal state is divided, and a welding torch, while being oscillated, is advanced upward thereby performing automatic welding of the main **pipe** **and the** **branch pipe**.

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